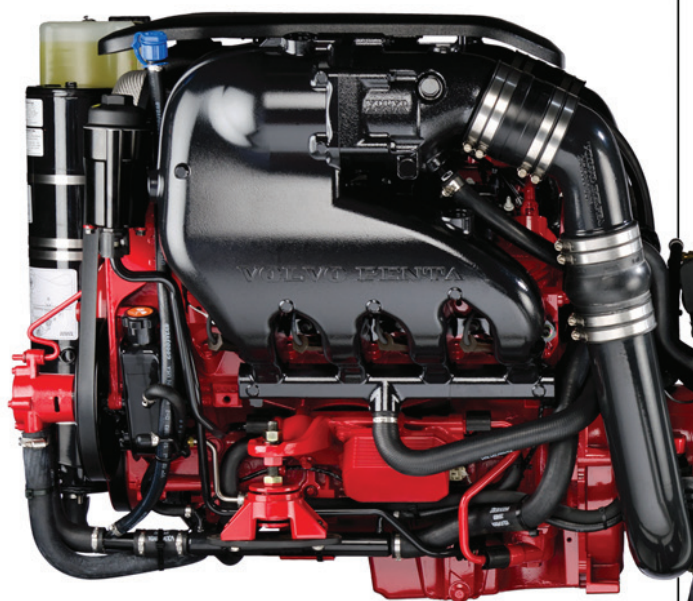


# Volvo Penta

## Quick Reference Guide

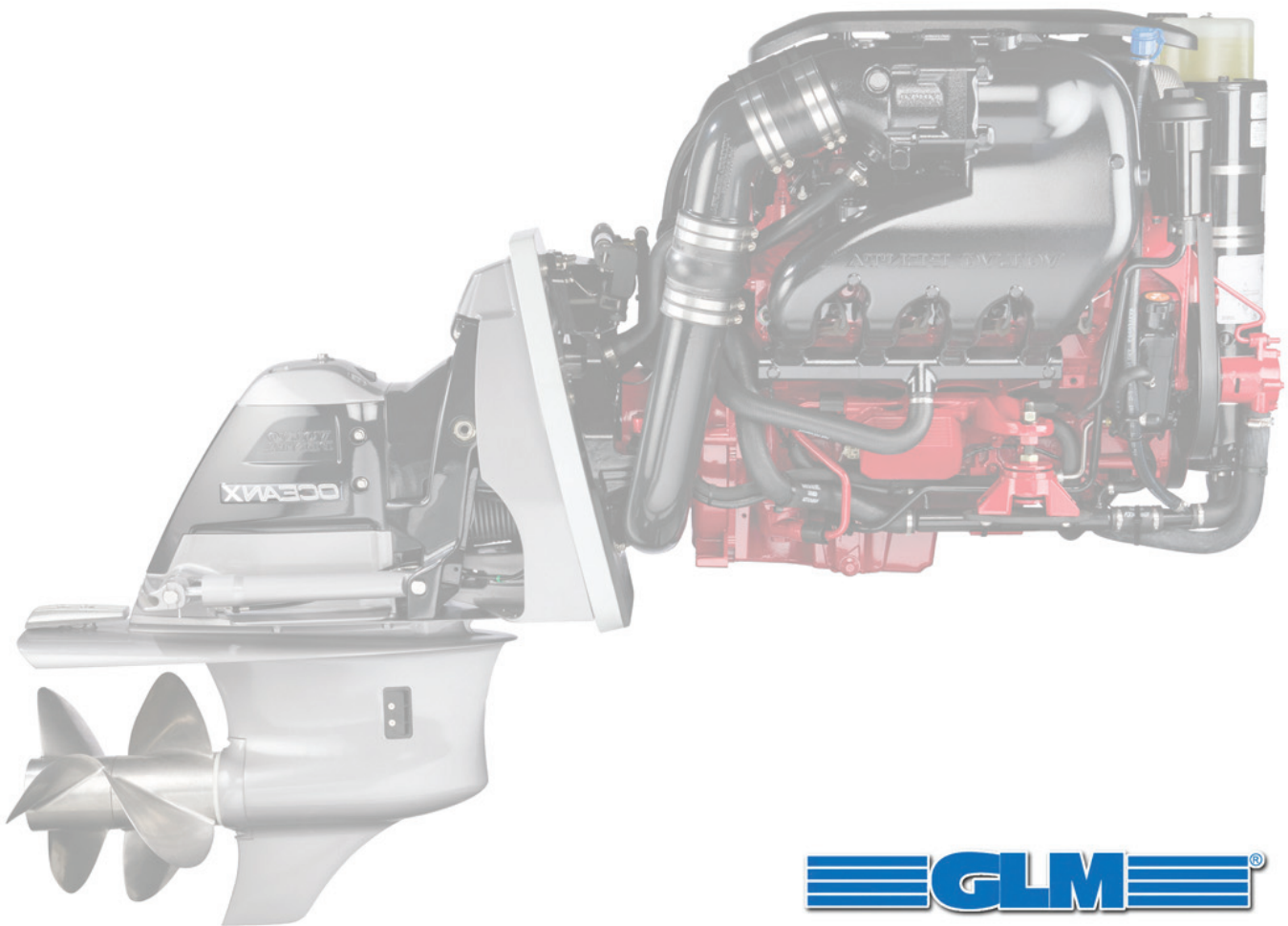
Engine Side



Drive Side

# Volvo Penta Engine & Sterndrive

*Quick Reference - Engine Side* ..... 3-10  
*Quick Reference - Drive Side* ..... 11-13




























GLM Products, Inc.  
705 Los Angeles Ave., Monrovia, CA 91016  
Tel (626) 357-0077, Fax (626) 357-0600  
[info@glmmarine.com](mailto:info@glmmarine.com)































































# Volvo Penta

## VOLVO PENTA - QUICK REFERENCE / ENGINE SIDE




















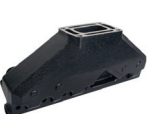





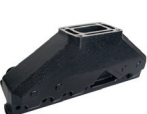


























Models	Impeller Kit	Thermostat Kit	Complete Tune-Up Kit	Recirculating Water Pump	Exhaust Elbow	Exhaust Manifold
3.0GL MMDA 3.0GS PMDA	 <b>89540</b>	 <b>13440</b>	 <b>71830</b>	 <b>15100</b>	 <b>51340</b>	 <b>51450</b>
3.0GS MHUB / MNCA 3.0GS PHUB / PNCA	 <b>89540</b>	 <b>13440</b>	 <b>71830</b>	 <b>15100</b>	 <b>51340</b>	 <b>51450</b>
3.0GS MLKD / MBYMCE 3.0GS PLKD / PBYMCE	 <b>89540</b>	 <b>13441</b>	 <b>71830</b>	 <b>15100</b>	 <b>51340</b>	 <b>51450</b>
3.0GS MWTR / MWTS 3.0GS PWTR / PWTS	 <b>89540</b>	 <b>13441</b>	 <b>71830</b>	 <b>15100</b>	 <b>51340</b>	 <b>51450</b>
3.0GS MEFS / PFES	 <b>89540</b>	 <b>13441</b>	 <b>71830</b>	 <b>15100</b>	 <b>51340</b>	 <b>51450</b>
3.0GSM-A / B / C 3.0GSP-A / B / C	 <b>89540</b>	 <b>13441</b>	 <b>71830</b>	 <b>15100</b>	 <b>51340</b>	 <b>51450</b>
3.0GLM-A / B / C 3.0GLP-A / B / C	 <b>89540</b>	 <b>13441</b>	 <b>71830</b>	 <b>15100</b>	 <b>51340</b>	 <b>51450</b>
3.0GLP-D / E 3.0GLP-J / N	 <b>89310</b>	 <b>13441</b>	 <b>71830</b>	 <b>15100</b>	 <b>51340</b>	 <b>51450</b>
3.0GXJ 3.0GXJ-C	 <b>89310</b>	 <b>13080</b>	-	 <b>15100</b>	-	-
430A 431A	 <b>89310</b>	 <b>13381</b>	 <b>71750</b>	 <b>15201</b>	 <b>51520</b>	 <b>51640</b>

# Volvo Penta

## VOLVO PENTA - QUICK REFERENCE / ENGINE SIDE

Models	Impeller Kit	Thermostat Kit	Complete Tune-Up Kit	Recirculating Water Pump	Exhaust Elbow	Exhaust Manifold
430B 431B	 89540	 13381	 71750	 15201	 51520	 51640
432A 434A	 89540	 13381	 71820	 15201	 51520	 51640
4.3GLM MDA 4.3GLP MDA 4.3GSP MDA	 89540	 13431	 71820	 15201	 51330	 51480
4.3GLP HUB 4.3GSP HUB 4.3GSP HUS	 89540	 13431	 71820	 15201	 51330	 51480
4.3GL PNCA / PNCM 4.3GL PNCS / PNCB 4.3GS PNCA / PNCM 4.3GS PNCS / PNCB 4.3Gi PNCA / PNCM 4.3Gi PNCS / PNCB	 89540	 13431	 71820	 15201	 51330	 51480
4.3GL PLK / PBY 4.3GS PLK / PBY 4.3Gi PLK / PBY	 89540	 13431	 71820	 15201	 51330	 51480
4.3GL PWT / PEF 4.3GLP-A 4.3GS PWT 4.3Gi PWT / PEF	 89540	 13431	 71820	 15201	 51330	 51480
4.3GLP-B / C / D 4.3GL-E	 89540	 13025	 71820	 15201	 51330	 51480
4.3GL-EF	 89540	 13045	 71820	 15201	 51330	 51480
4.3GL-G 4.3GL-GF	 89310	 13025	 71820	 15201	 51330	 51480





























































# Volvo Penta

VOLVO PENTA - QUICK REFERENCE / ENGINE SIDE						
Models	Impeller Kit	Thermostat Kit	Complete Tune-Up Kit	Recirculating Water Pump	Exhaust Elbow	Exhaust Manifold
4.3GL-J	 89310	 13025	 71820	-	 51336	-
4.3GL-JF 4.3GL-J1)	 89310	 13045	 71820	-	 51336	-
4.3GXi-A	 89540	 13431	 71820	 15201	 51330	 51480
4.3GX1-B 4.3OSi-B	 89540	 13431	 71890	 15201	 51330	 51480
4.3GXi-BF / CF 4.3GXi-DF / EF 4.3OSi-BF / CF 4.3OSi-DF / EF	 89540	 13045	 71890	 15201	 51330	 51480
4.3GXi-C / D / E 4.3OSi-C / D / E	 89540	 13025	 71890	 15201	 51330	 51480
4.3GXi-F / G 4.3OSi-F / G	 89310	 13025	 71890	 15201	 51330	 51480
4.3GXi-FF / GF 4.3OSi-FF / GF	 89310	 13045	 71890	 15201	 51330	 51480
4.3GXi-J 4.3OSi-J 4.3GXIE-M	 89310	 13025	 71890	-	 51336	-
4.3GXi-JF 4.3GXi-J1) 4.3OSi-JF 4.3GXIE-M1)	 89310	 13045	 71890	-	 51336	-































































# Volvo Penta

## VOLVO PENTA - QUICK REFERENCE / ENGINE SIDE






















































Models	Impeller Kit	Thermostat Kit	Complete Tune-Up Kit	Recirculating Water Pump	Exhaust Elbow	Exhaust Manifold
500B 501B 570A 572A	 <b>89540</b>	 <b>13381</b>	 <b>71730</b>	 <b>15201</b>	 <b>51510</b>	 <b>51630</b>
5.0GL-A 5.0GL PEF 5.0GL PWT 5.0GL PBY	 <b>89540</b>	 <b>13431</b>	 <b>71730</b>	 <b>15201</b>	 <b>51330</b>	 <b>51430</b>
5.7GL-A 5.7GL PMDA 5.7GL PNCS 5.7GL PLK	 <b>89540</b>	 <b>13431</b>	 <b>71730</b>	 <b>15201</b>	 <b>51330</b>	 <b>51430</b>
5.7GS PLK 5.7GS PBY 5.7GS PWT 5.7GS PEF	 <b>89540</b>	 <b>13431</b>	 <b>71730</b>	 <b>15201</b>	 <b>51330</b>	 <b>51430</b>
5.0GL-B 5.7GL-B	 <b>89540</b>	 <b>13431</b>	 <b>71880</b>	 <b>15201</b>	 <b>51330</b>	 <b>51430</b>
5.0GL-C / D / E 5.7GL-C / D / E	 <b>89540</b>	 <b>13025</b>	 <b>71880</b>	 <b>15201</b>	 <b>51330</b>	 <b>51430</b>
5.0GL-F 5.0GL-G	 <b>89310</b>	 <b>13025</b>	 <b>71880</b>	 <b>15201</b>	 <b>51330</b>	 <b>51430</b>
5.0GL-FF 5.0GL-GF	 <b>89310</b>	 <b>13045</b>	 <b>71880</b>	 <b>15201</b>	 <b>51330</b>	 <b>51430</b>
5.0GL-J	 <b>89310</b>	 <b>13025</b>	 <b>71880</b>	 <b>15201</b>	 <b>51338</b>	 <b>51430</b>
5.0GL-JF 5.0GL-J1)	 <b>89310</b>	 <b>13045</b>	 <b>71880</b>	 <b>15201</b>	 <b>51338</b>	 <b>51430</b>

# Volvo Penta

VOLVO PENTA - QUICK REFERENCE / ENGINE SIDE						
Models	Impeller Kit	Thermostat Kit	Complete Tune-Up Kit	Recirculating Water Pump	Exhaust Elbow	Exhaust Manifold
5.0Gi 5.0Gi PBY 5.0GXi-A 5.7Gi-A 5.7Gi PLK 5.7GLi PLK	 <b>89540</b>	 <b>13431</b>	 <b>71880</b>	 <b>15201</b>	 <b>51330</b>	 <b>51430</b>
5.7Gi PHUS 5.7Gi PMDA 5.7Gi PNCA 5.7Gi PNCA 5.7Gi PNCA 5.7Gi PNCA	 <b>89540</b>	 <b>13431</b>	 <b>71880</b>	 <b>15201</b>	 <b>51330</b>	 <b>51430</b>
5.7GSi PLK 5.7GSi PBY 5.7GSi PWTR 5.7GSi PEFS 5.7GXi-A / B	 <b>89540</b>	 <b>13431</b>	 <b>71880</b>	 <b>15201</b>	 <b>51330</b>	 <b>51430</b>
5.0GXi-B 5.0OSi-B 5.7Gi-B 5.7OSi-A 5.7GXi-C 5.7OSXi-A	 <b>89540</b>	 <b>13431</b>	 <b>71900</b>	 <b>15201</b>	 <b>51330</b>	 <b>51430</b>
5.0GXi-BF 5.0OSi-BF 5.7Gi-BF 5.7OSi-AF 5.7GXi-CF 5.7OSXi-AF	 <b>89540</b>	 <b>13045</b>	 <b>71900</b>	 <b>15201</b>	 <b>51330</b>	 <b>51430</b>
5.0GXi-C / D 5.0OSi-C / D 5.7Gi-C / D 5.7OSi-B / C 5.7GXi-D / E 5.7OSXi-B / C	 <b>89540</b>	 <b>13025</b>	 <b>71900</b>	 <b>15201</b>	 <b>51330</b>	 <b>51430</b>
5.0GXi-CF / DF 5.0OSi-CF / DF 5.7Gi-CF / DF 5.7OSi-BF / CF 5.7GXi-DF / EF 5.7OSXi-BF / CF	 <b>89540</b>	 <b>13045</b>	 <b>71900</b>	 <b>15201</b>	 <b>51330</b>	 <b>51430</b>
5.0GXi-E 5.0OSi-E 5.7Gi-E 5.7OSi-D 5.7GXi-F 5.7OSXi-D	 <b>89540</b>	 <b>13025</b>	 <b>71900</b>	 <b>15201</b>	 <b>51330</b>	 <b>51430</b>
5.0GXi-EF 5.0OSi-EF 5.7Gi-EF 5.7OSi-DF 5.7GXi-FF 5.7OSXi-DF	 <b>89540</b>	 <b>13045</b>	 <b>71900</b>	 <b>15201</b>	 <b>51330</b>	 <b>51430</b>
5.0GXi-F / G 5.0OSi-F / G 5.7Gi-F / G 5.7OSi-E / G 5.7GXi-G / H 5.7OSXi-E / G	 <b>89310</b>	 <b>13025</b>	 <b>71900</b>	 <b>15201</b>	 <b>51330</b>	 <b>51430</b>

# Volvo Penta





















































## VOLVO PENTA - QUICK REFERENCE / ENGINE SIDE

Models	Impeller Kit	Thermostat Kit	Complete Tune-Up Kit	Recirculating Water Pump	Exhaust Elbow	Exhaust Manifold
5.0GXi-FF / GF 5.0OSi-FF / GF 5.7Gi-FF / GF 5.7OSi-EF / GF 5.7OSXi-EF / GF 5.7GXi-GF / HF	 <b>89310</b>	 <b>13045</b>	 <b>71900</b>	 <b>15201</b>	 <b>51330</b>	 <b>51430</b>
5.0GXi-J / N 5.0OSi-J 5.7Gi-J / N 5.7OSi-J 5.7GXi-J / N 5.7OSXi-J	 <b>89310</b>	 <b>13025</b>	 <b>71900</b>	 <b>15201</b>	 <b>51338</b>	 <b>51430</b>
5.0GXi-JF / J1) / N1) 5.0OSi-JF 5.7Gi-JF / J1) / N1) 5.7OSi-JF 5.7GXi-JF / J1) / N1) 5.7OSXi-JF	 <b>89310</b>	 <b>13045</b>	 <b>71900</b>	 <b>15201</b>	 <b>51338</b>	 <b>51430</b>
5.0GXiE-J / K / M / N 5.0SiE-J 5.7GiE-J / K / M / N 5.7OSiE-J 5.7GXiE-J / K / M / N 5.7OSXiE-J	 <b>89310</b>	 <b>13025</b>	 <b>71900</b>	 <b>15201</b>	 <b>51338</b>	 <b>51430</b>
5.0GXiE-JF / KF / MF / N1) 5.0SiE-JF 5.7GiE-JF / KF / MF / N1) 5.7OSiE-JF 5.7GXiE-JF / KF / MF / N1)	 <b>89310</b>	 <b>13045</b>	 <b>71900</b>	 <b>15201</b>	 <b>51338</b>	 <b>51430</b>
5.0FLPMDA 5.8FLPMDA	 <b>89610</b>	 <b>13431</b>	 <b>71730</b>	-	 <b>51330</b>	 <b>51490</b>
5.0FLPHU 5.0FLPNCA 5.0FLPNCM 5.0FLPNCS 5.0FLPNCB	 <b>89540</b>	 <b>13431</b>	 <b>71730</b>	-	 <b>51330</b>	 <b>51490</b>
5.8FLPHU 5.8FLPNCA 5.8FLPNCM 5.8FLPNCS 5.8FLPNCB	 <b>89540</b>	 <b>13431</b>	 <b>71730</b>	-	 <b>51330</b>	 <b>51490</b>
5.0FiPMDA 5.0FiPMDM 5.8FiPMDA 5.8FiPMDM	 <b>89610</b>	 <b>13431</b>	-	-	 <b>51334 - stbd</b> <b>51332 - port</b>	 <b>51490</b>
5.0FiPHU 5.8FiPHU 5.8FSiPHU	 <b>89540</b>	 <b>13431</b>	-	-	 <b>51334 - stbd</b> <b>51332 - port</b>	 <b>51490</b>













































# Volvo Penta

## VOLVO PENTA - QUICK REFERENCE / ENGINE SIDE














































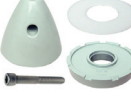





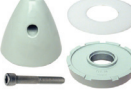












Models	Impeller Kit	Thermostat Kit	Complete Tune-Up Kit	Recirculating Water Pump	Exhaust Elbow	Exhaust Manifold
5.0FiPNCA 5.0FiPNCM 5.8FiPNCA 5.8FiPNCM 5.8FSiPNCA	 <b>89540</b>	 <b>13431</b>	-	-	 <b>51334 - stbd</b> <b>51332 - port</b>	 <b>51490</b>
5.0FiPNCS 5.0FiPNCB 5.8FiPNCS 5.8FiPNCB 5.8FSiPNCD 5.8FSiPNCS	 <b>89540</b>	 <b>13431</b>	-	-	 <b>51334 - stbd</b> <b>51332 - port</b>	 <b>51490</b>
740A 740B	-	 <b>13381</b>	 <b>71730</b>	 <b>15301</b>	-	-
7.4GLPMD 8.2GLPMD	 <b>89610</b>	 <b>13028</b>	 <b>71730</b>	 <b>15301</b>	 <b>51330</b>	 <b>51500</b>
7.4GL PHU 7.4GL PLK 7.4GL PNCA 7.4GL PNCB 7.4GL PNCM 7.4GL PNCS	 <b>89540</b>	 <b>13028</b>	 <b>71730</b>	 <b>15301</b>	 <b>51330</b>	 <b>51500</b>
7.4Gi-PHUB / PNCA 7.4Gi-PNBM 7.4GSi-PHUB / XNCM 7.4Gi-PNCS / PNCB 7.4Gi-PLKD / PLKE	 <b>89540</b>	 <b>13028</b>	 <b>71880</b>	 <b>15301</b>	 <b>51330</b>	 <b>51500</b>
7.4GSiXNCB 7.4GiPBY 8.2GSiXNCB DPX385 / DPX415 LK / BY	 <b>89540</b>	 <b>13028</b>	 <b>71880</b>	 <b>15301</b>	 <b>51330</b>	 <b>51500</b>
7.4Gi PWT 7.4Gi PEF	 <b>89540</b>	 <b>13028</b>	 <b>71880</b>	 <b>15301</b>	 <b>51330</b>	 <b>51500</b>
7.4GSi XWT / XEF 8.2GSi XWT / XEF DPX385 XWT / XEF DPX415 XWT / XEF	 <b>89540</b>	 <b>13028</b>	 <b>71880</b>	 <b>15301</b>	 <b>51330</b>	 <b>51500</b>
8.1Gi-A / B 8.1GSi-A 8.1GSi-A DPX375-A / B DPX420-A / B	 <b>89540</b>	 <b>13065</b>	-	 <b>15330</b>	 <b>51330</b>	 <b>51500</b>

# Volvo Penta

## VOLVO PENTA - QUICK REFERENCE / ENGINE SIDE













Models	Impeller Kit	Thermostat Kit	Complete Tune-Up Kit	Recirculating Water Pump	Exhaust Elbow	Exhaust Manifold
8.1Gi-BF / CF / DF 8.1Gi- EF / FF 8.1GXi-AF / BF / CF 8.1GXi-DF / EF	 <b>89540</b>	 <b>13045</b>	-	 <b>15330</b>	 <b>51330</b>	 <b>51500</b>
8.10Si-AF / BF DPX375-BF / CF DPX420-BF / CF	 <b>89540</b>	 <b>13045</b>	-	 <b>15330</b>	 <b>51330</b>	 <b>51500</b>
8.1Gi-C / D / E / F 8.1GXi-B / C / D / E 8.10Si-A / B	 <b>89540</b>	 <b>13065</b>	-	 <b>15330</b>	 <b>51330</b>	 <b>51500</b>
8.1Gi-G / H / J 8.1GXi-F / G / J 8.10Si-C / D	 <b>89310</b>	 <b>13065</b>	-	 <b>15330</b>	 <b>51330</b>	 <b>51500</b>
8.1Gi-GF / HF 8.1GXi-FF / GF 8.10Si-CF / DF	 <b>89310</b>	 <b>13045</b>	-	 <b>15330</b>	 <b>51330</b>	 <b>51500</b>
8.1Gi-E / J / K / M 8.1GXiE-J / K / M 8.10Si-J 8.10SiE-J	 <b>89310</b>	 <b>13065</b>	-	 <b>15330</b>	 <b>51330</b>	 <b>51500</b>
8.1Gi-JF / J <sub>1</sub> ) 8.1GiE-JF / KF 8.1GiE-MF / M <sub>1</sub> ) 8.1GXi-JF / J <sub>1</sub> )	 <b>89310</b>	 <b>13065</b>	-	 <b>15330</b>	 <b>51330</b>	 <b>51500</b>
8.1GXiE-JF / KF 8.1GXiE- MF / M <sub>1</sub> ) 8.10Si-JF 8.10SiE - JF	 <b>89310</b>	 <b>13065</b>	-	 <b>15330</b>	 <b>51330</b>	 <b>51500</b>
DPX500 DPX525 DPX600	 <b>89310</b>	-	-	 <b>15330</b>	-	-

# Volvo Penta

VOLVO PENTA - QUICK REFERENCE / DRIVE SIDE							
Models	U-Joint Bellow Kit	Exhaust Bellow Kit	Anode Kit	Setting Pin Kit	Tilt Bushings	Prop Service Kit	Gear Housing Seal Kit
200	 89030	 89020	 12785	 23080	 23090	 23121	 87760 87780
250	 89030	 89020	 12780/12785	 23080	 23090/23130	 23121	 87760 87780
270 270T	 89030	 89020	 12780/12784	 23080	 23090/23091 23130	 23122	 87760 87780
275 275A 285A	 89030	 89020	 12780/12784	 23080	 23090/23130	 23120	 87760 87780
280 280TA 280PT	 89030	 89020	 12896	 23080	 23090/23091 23130	 23120/23122	 87760 87780
280DP	 89030	 89020	 12898	 23080	 23090/23130	-	 87760 87770
290 290A	 89030	 89020	 12897	-	 23092	 23123	 87760 87780
SP-A SP-A1 SP-A2	 89030	 89020	 12897	-	 23092	 23123	 87760 87780
SP-C SP-C1 SP-E	 89030	 89020	 12897	-	 23093	 23124	 87760 87780
290DP	 89030	 89020	 12899	-	 23092	-	 87760 87770



# Volvo Penta

VOLVO PENTA - QUICK REFERENCE / DRIVE SIDE							
Models	U-Joint Bellow Kit	Exhaust Bellow Kit	Anode Kit	Setting Pin Kit	Tilt Bushings	Prop Service Kit	Gear Housing Seal Kit
DP-A / A1 / A2 DP-B / B1	 89030	 89020	 12899	-	 23092	-	 87760 87770
DP-C / C1 DP-D / D1 DP-E	 89030	 89020	 12899	-	 23093	-	 87760 87770
DP-G	 89030	-	 12899	-	 23093	-	-
DPX-S DPX-S1 DPX-R	 89030	 89020	-	-	-	-	 87760 -
DPX-A	-	 89020	-	-	-	-	-
DPH-A / B	-	-	 12933	-	-	-	-
DPR-A/B	-	-	 12948	-	-	-	-
SX-S	 89200	 89190	 12921	-	-	-	 87740
SX-C SX-R SX-M	 89200	 89190	 12921	-	-	-	 87740/87750
DP-S	 89200	 89190	 12921	-	-	-	 87740



